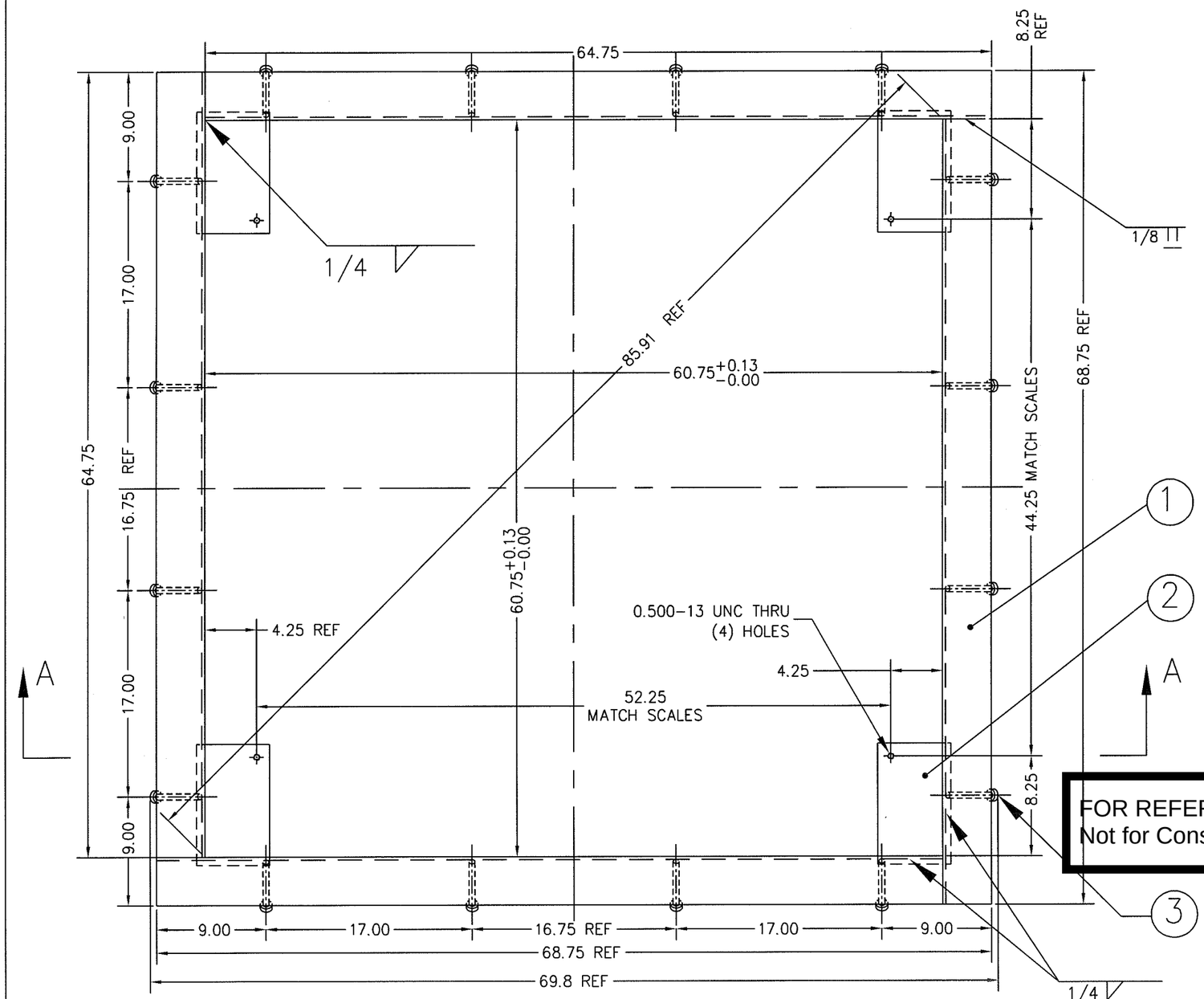
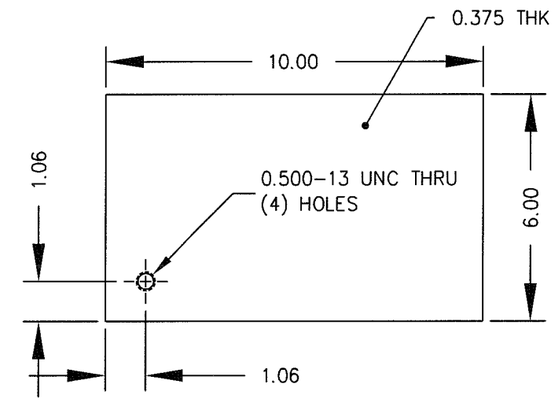
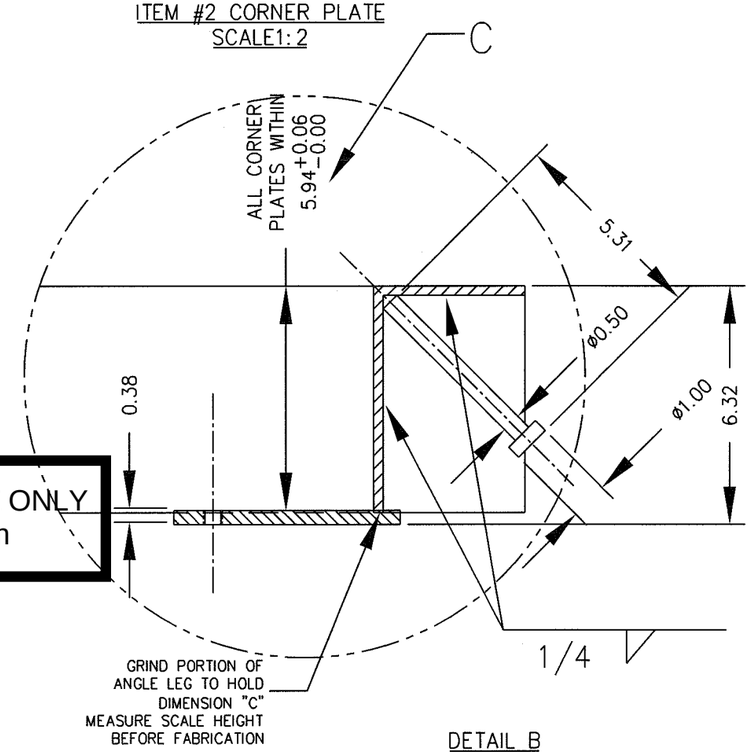
ITEM NO.	DESCRIPTION	QTY	MATERIAL	UNIT WT.	PART NO.	SIZE	WT.
1	ANGLE	4	SS 304	12.7		ANGLE 6.00 x 4.00 x 0.38 x 64.75	274.1
2	CORNER PLATE	4	SS 304	8.2		STAINLESS FLAT BAR 0.38 x 6.00 x 10.00	27.3
3	NELSON STUD	16	CS		101-053-005	ø0.50x5.31 TYPE H4L HILTI	

TOTAL WEIGHT = 301 lb



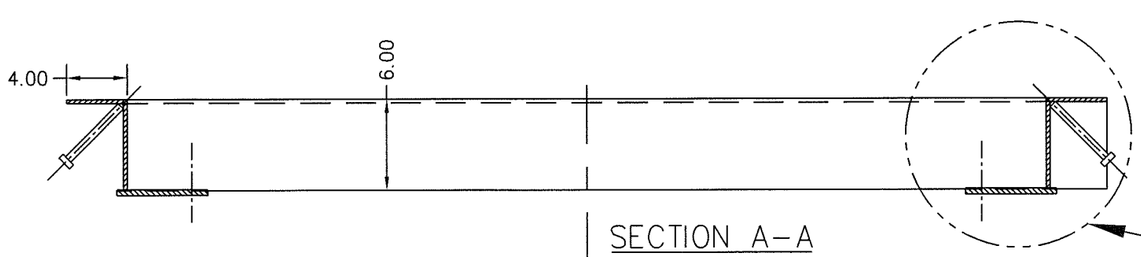


ITEM #2 CORNER PLATE
SCALE1:2



DETAIL B
SCALE1:2

FOR REFERENCE ONLY
Not for Construction



SECTION A-A

NOTES:
CONTROL WARPAGE DURING WELDING TO MAINTAIN FLATNESS AND SQUARE WITIN .13

REV	DESCRIPTION	DATE	BY

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DEBURR ALL CORNERS AND EDGES
DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS SPECIFIED OTHERWISE:
MACHINING .XX = ± .01 .XXX = ± .005
FABRICATION ± .13

DRAWN: OT DATE: 06-30-04
CHECKED: DATE:
ACAD DRAWING: AC01165
LAYERS USED: ALL

EMERY WINSLOW SCALE COMPANY
SEYMOUR, CT U.S.A. TERRE HAUTE, IN.

PIT FRAME
709-55-

SCALE 1:5 | FIRST USED ON | DRAWING NO. D- 36014 | REV