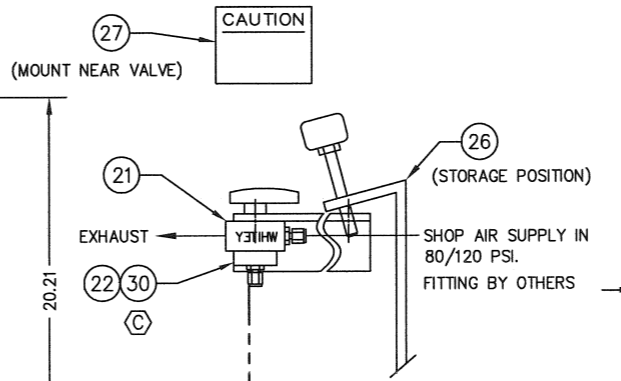
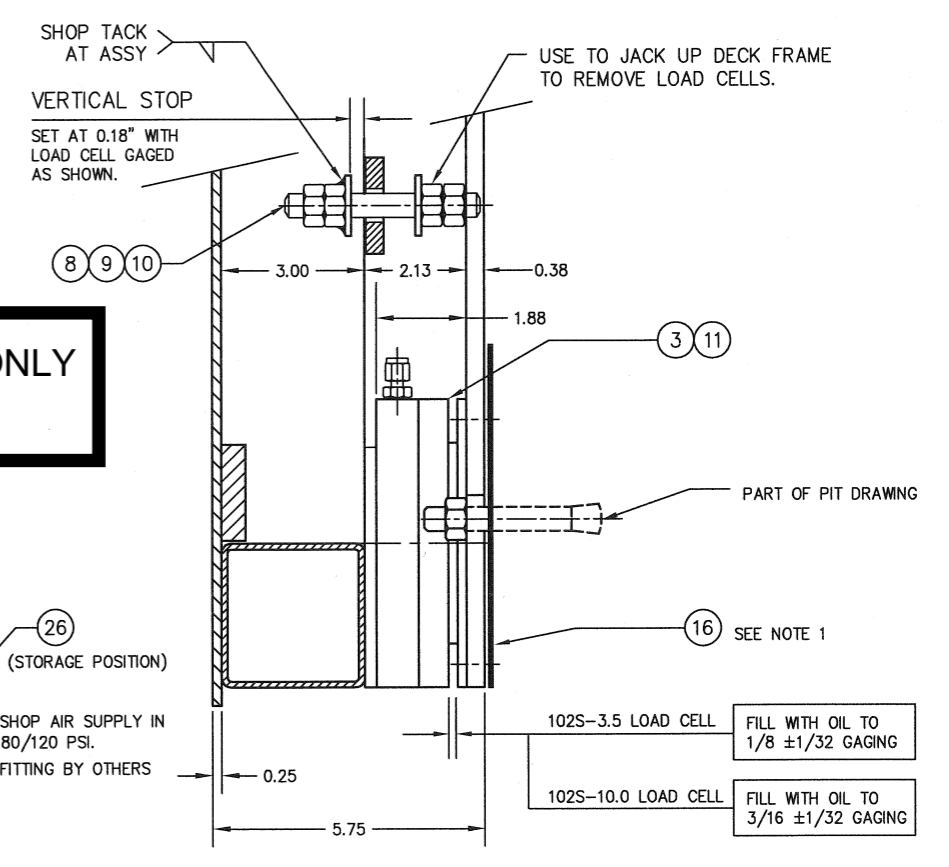


DASH NO.	LOAD CELL MODEL NO.	SCALE MODEL NO.	DEAD WEIGHT	CAPACITY
D-35790-1	102S-10.0-M2 B-34321-1	709-55-5	509 LB.	5,000 LB 4,000 LB AXLE LOAD
D-35790-2	102S-10.0-M2 B-34321-1	709-55-10	587 LB.	10,000 LB 8,000 LB AXLE LOAD
D-35790-3	SEE SEPARATE DRAWING FOR 709-55-15			

ITEM NO.	DESCRIPTION	QTY	MATERIAL	UNIT WT.	PART NO.	SIZE	WT.
1	PNEUMATIC LIFT DECK	1 EA	SS 304		D-34535 (RH), D-34535-1 (LH), 0.25 (4-WAY SAFETY PLATE - OPTIONAL)		282
2	DECK FRAME	1	SS 304		D-35791-1		207
1	PNEUMATIC LIFT DECK	1 EA	SS 304		D-34535 (RH), D-34535-1 (LH), 0.25 (4-WAY SAFETY PLATE - OPTIONAL)		282
2	DECK FRAME	1	SS 304		D-35791-2		285
3	LOAD CELL	4	SS 304	5	SEE TABLE	1.88 HEIGHT	20
4	BASE FRAME	1	SS 304		D-34430		106
5							
6							
7							
8	VERTICAL STOP THRD ROD	4	SS 304		0.500-20 UNF X 3.5		
9	HN	48	SS 304		0.500-20 UNF	5020HNSS	
10	FW	8	SS 304		0.500	50FWSS	
11	SHCS	8	SS 304		0.250-20 UNC X 0.50	2520SHCS0050SS	
12	UNION	4	SS 316		SS-200-6	SWAGelok OR EQUAL	
13	CYLINDER CLEVIS WELDMENT	4	SS 304		A-35594		
14	STAYBAR	4	SS 304		0.500-20 UNF X 20.00		
15	SPHERICAL WASHER	16	SS 304		A-34509	0.500	
16	SHIM	4	SS 304		0.06 X 6 X 7		
17	PIT ARRANGEMENT	A/R			D-34534		
18	PNEUMATIC LIFT CYLINDER	4	SS 316		US22436	2.50 DIA X 5.00 STROKE	SMC CORP.
19	ROD CLEVIS	4	SS 304		A-34541-2	M18 X 1.5	
20	QUICK RELEASE PIN	8	SS 303		98404377	0.38 DIA X 1.2 GRIP LENGTH	MASTER CARR
21	MOUNTING BRACKET	1	SS 304		A-34544	2.00 X 2.00 X 0.19 X 5.00	
22	BALL VALVE 3-WAY	1	BRASS		B43XF4		WHITEY
23	MALE RUN TEE	3	SS 316		SS-200-3-4 TMT		SWAGelok OR EQUAL
24	MALE CONNECTOR	1	SS 316		SS-200-1-2		SWAGelok OR EQUAL
25	SPACER BAR	1	SS 304		B-34549-2	60.13 X 2.00 X 0.31	
26	SAFETY BAR	1	SS 304		B-34548-2		
27	CAUTION SIGN	1	ALUM		A-34550		
28	VENT	4	CS/NIPL		BV-1	0.125 NPT	UNIVERSAL COMPONENTS INC.
29	HHCS	16	SS 304		M10 X 1.5 X 20mm (0.75)	PART OF ITEM 18	
30	MALE CONNECTOR	1	SS 316		SS-200-1-4		SWAGelok OR EQUAL

FOR REFERENCE ONLY
Not for Construction



- NOTES:
- ADD SHIMS AS REQUIRED UNDER SCALE BASE FRAME AND TACK WELD.
 - FACTORY ADJUSTED STAYBARS. (STAYBARS SHOULD BE ADJUSTED TO TURN FREELY WITH MINIMAL AXIAL MOVEMENT. NUTS ARE SET WITH REMOVABLE THREAD LOCK.)
 - FULLY CLOSED: "A" = 14.25

ITEM NO.	REVISION	DATE	BY
D	ITEM 14, STAYBAR 0.500-20 UNF X 20.00 WAS 0.500-20 UNF X 21.00	09/30/03	GMR
C	ON BOM, ADDED ITEM 30 IN F/O ITEM 30 WAS 24.	07/25/03	GMR
B	ADDED ITEM 13, ITEM 29, QTY 16 WAS 4.	06/02/03	GMR
A	ITEM 25, 60.13 X 2.00 X 0.31 WAS 60.13 X 2.00 X 0.25	04/30/03	GMR

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EMERY WINSLOW SCALE COMPANY
SEYMOUR, CT U.S.A. TERRE HAUTE, IN.

SCALE ASSEMBLY
MODEL 709-55-
WITH PNEUMATIC LIFT DECK
SS 316 AIR CYLINDER

SCALE 1:5 FIRST USED ON D-35790- REV. D